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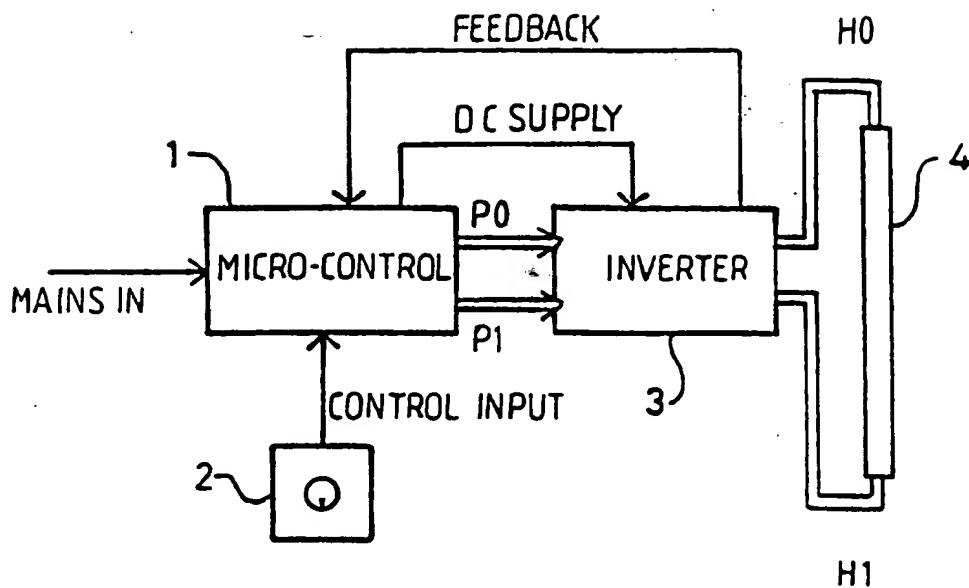
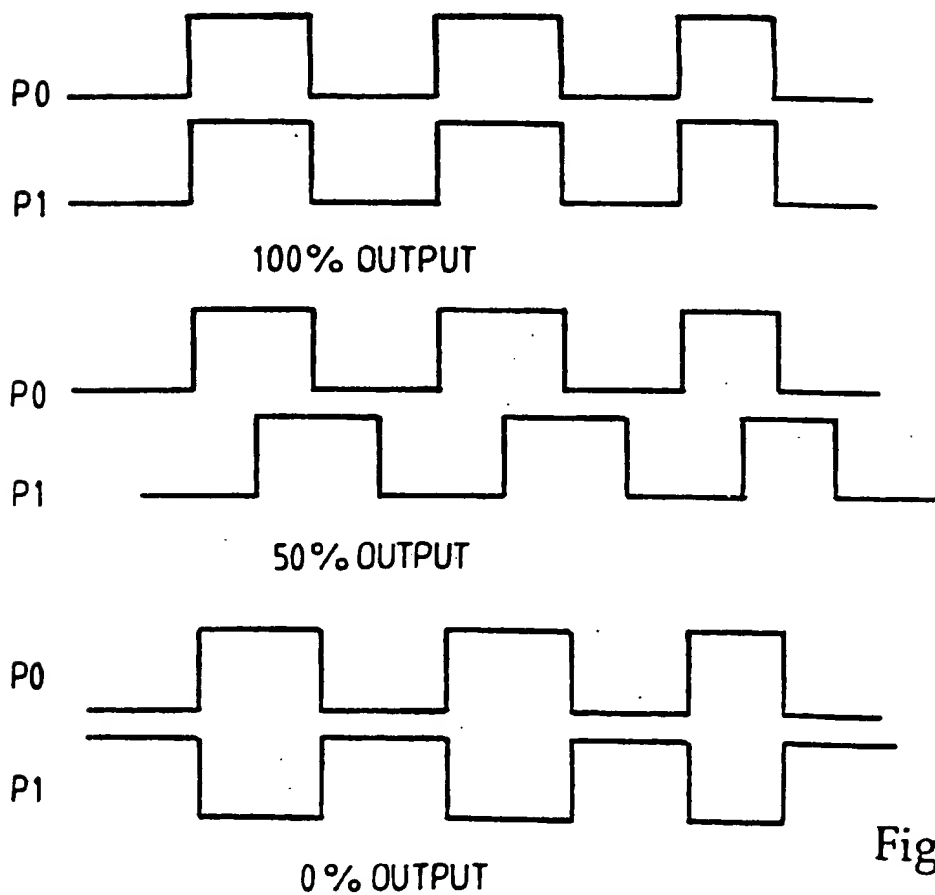
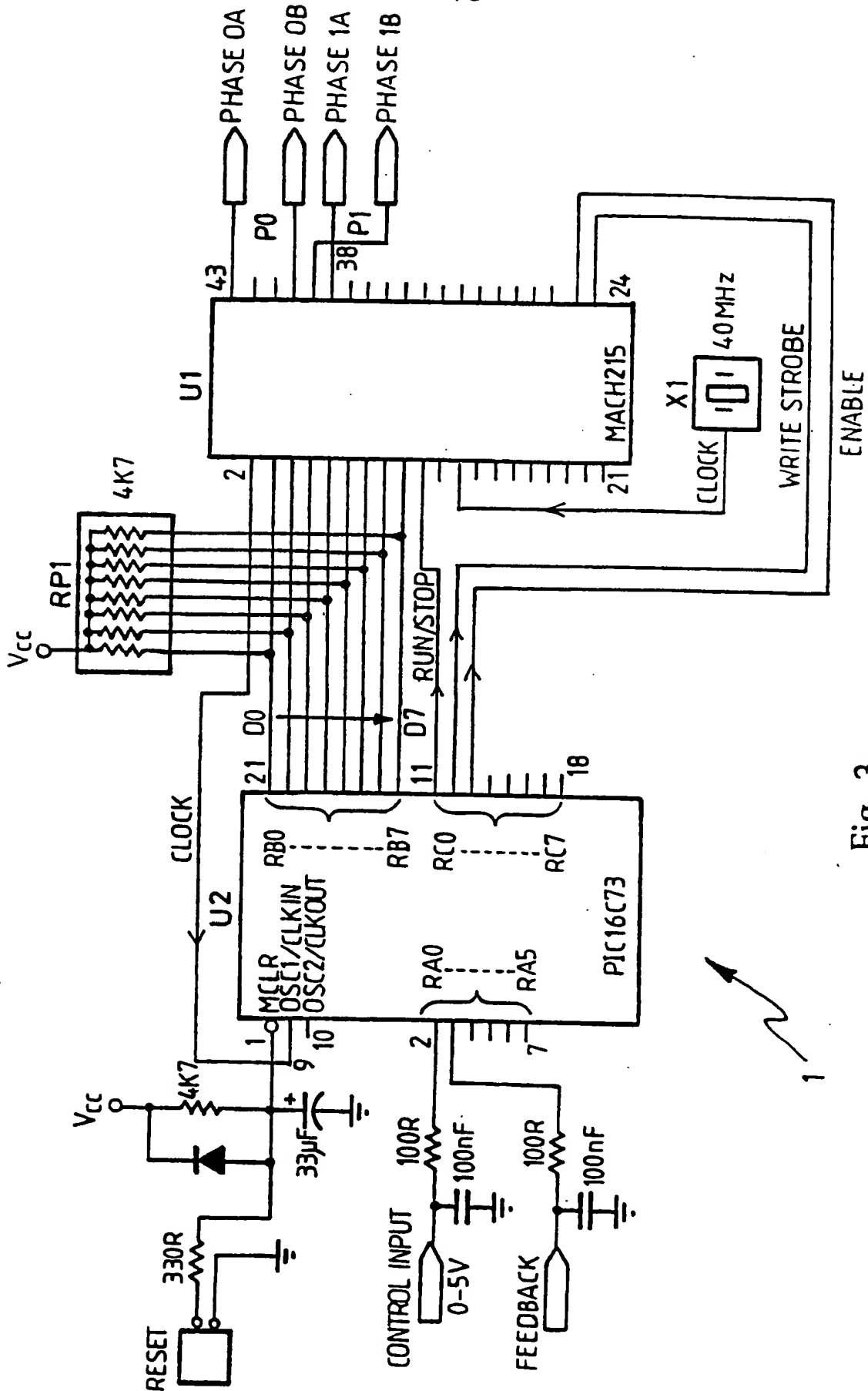


Fig. 1





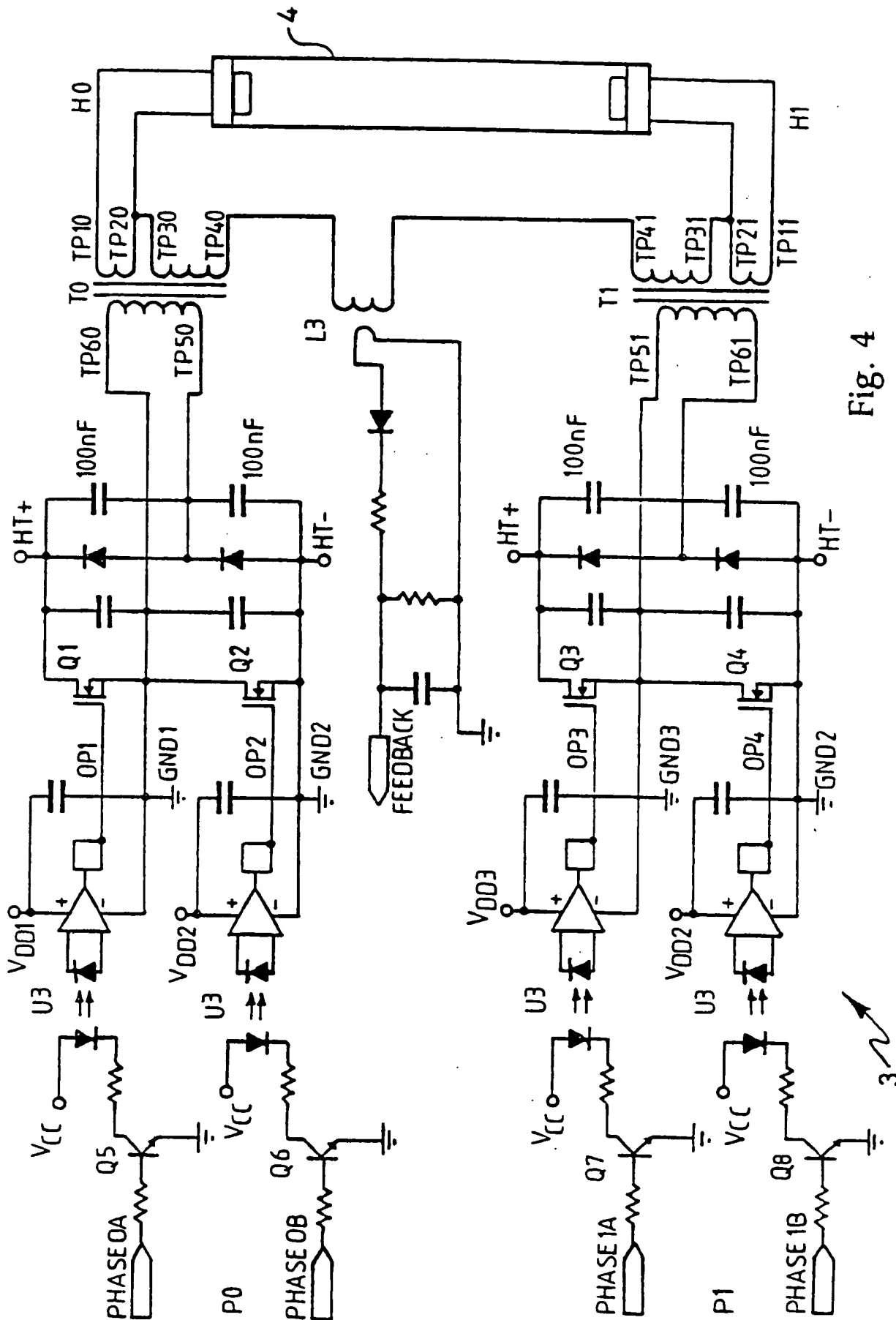


Fig. 4

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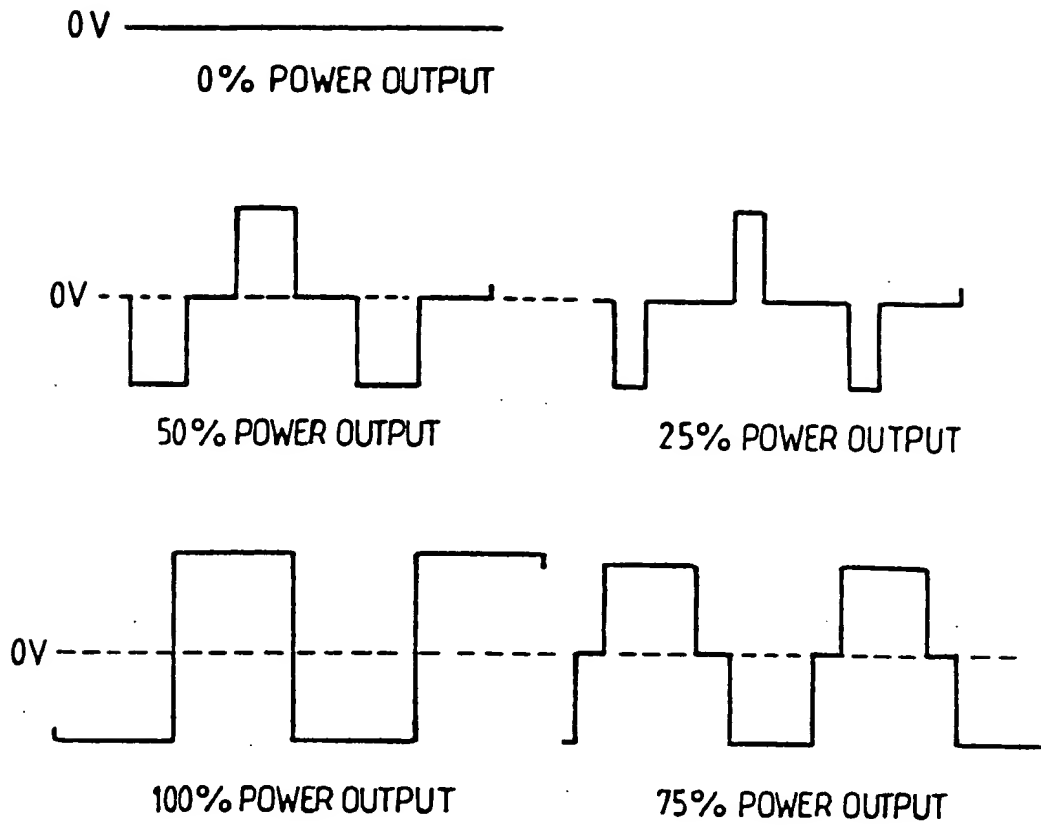


Fig. 5

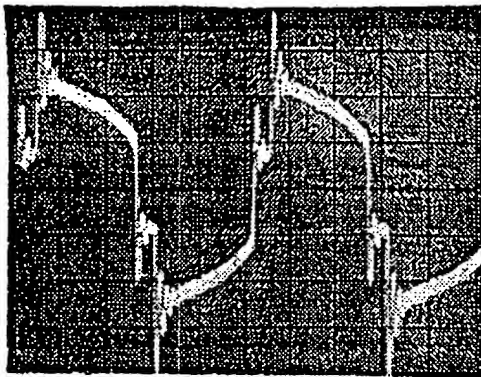


Fig. 6A

Step No 219

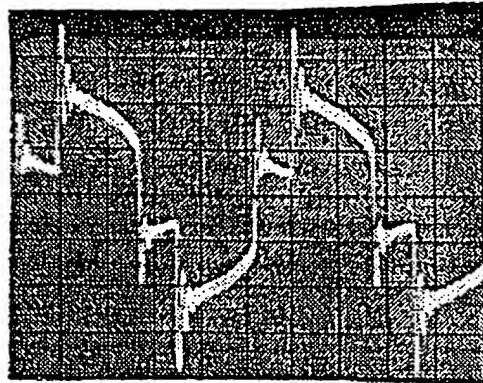


Fig. 6B

Step No 173

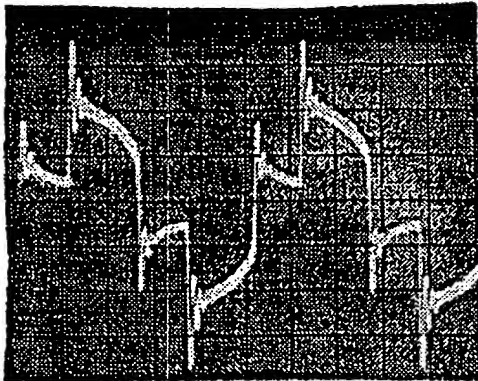


Fig. 6C

Step No 150

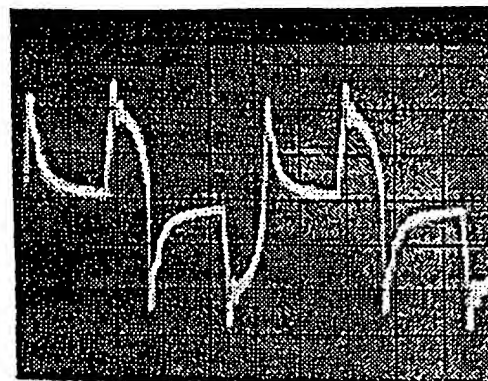


Fig. 6D

Step No 120

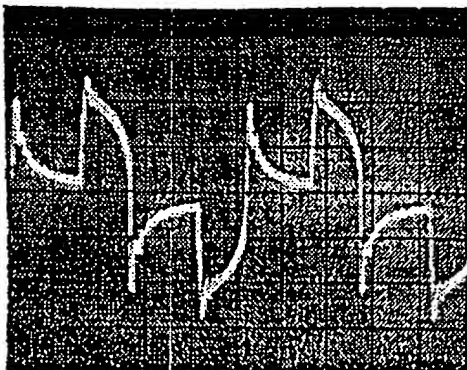


Fig. 6E

Step No 106

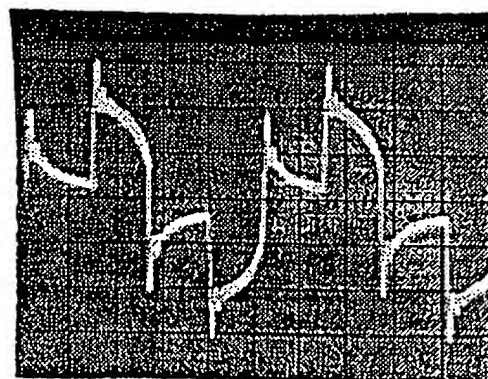


Fig. 6F

Step No 90

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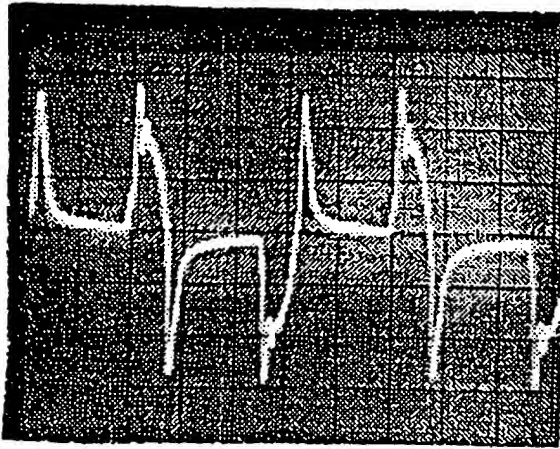


Fig. 6G

Step No 77

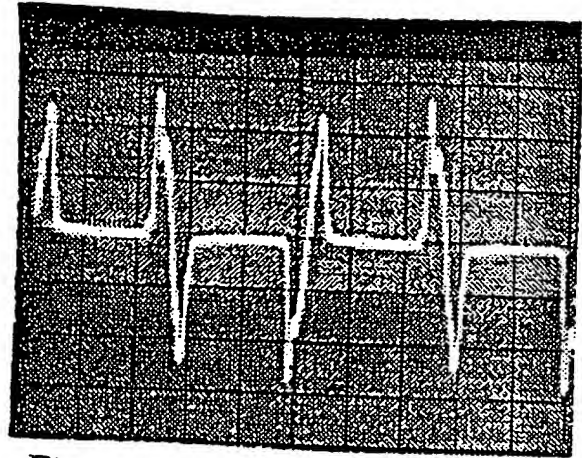


Fig. 6H

Step No 62

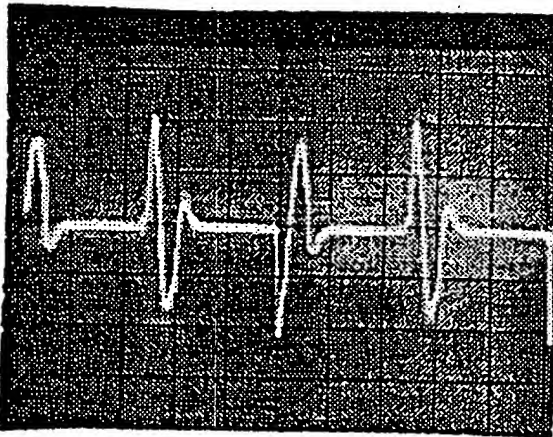


Fig. 6I

Step No 50

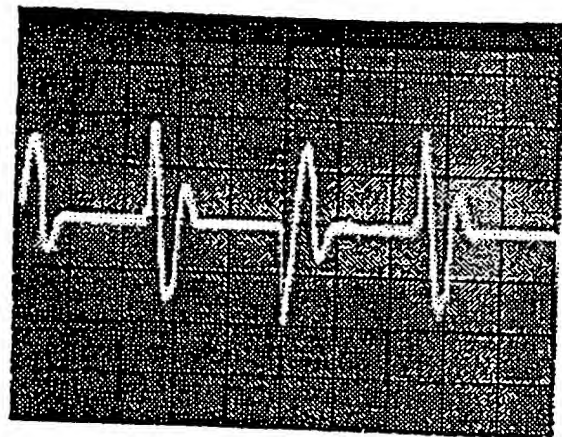


Fig. 6J

Step No 47

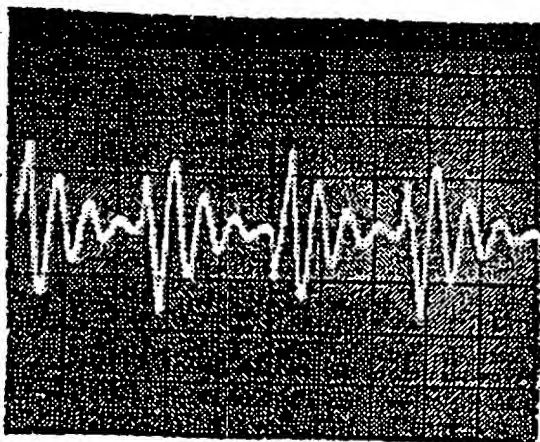


Fig. 6K

Step No 28

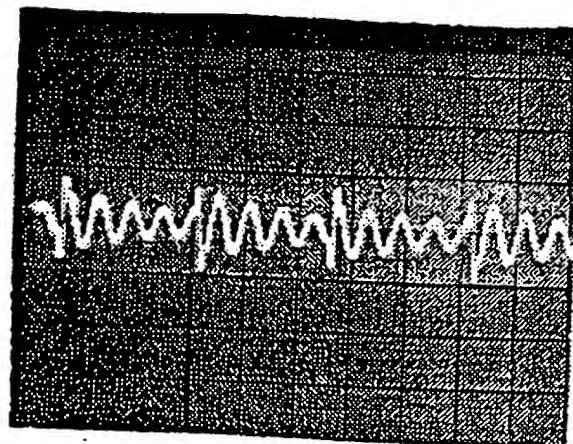


Fig. 6L

Step No 1

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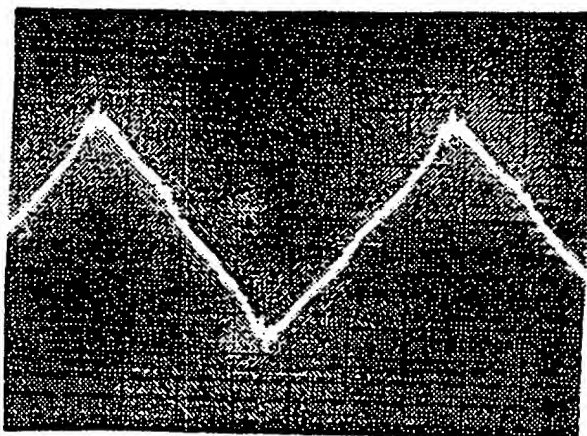


Fig. 7A

Step No. 150

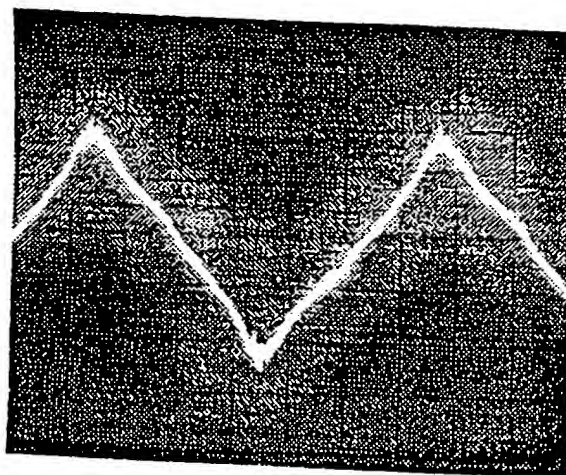


Fig. 7B

Step No 120

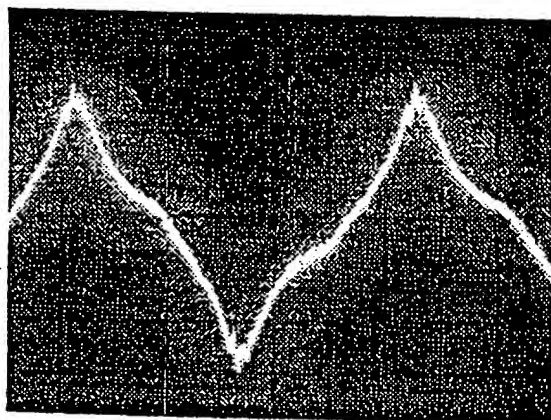


Fig. 7C

Step No 106

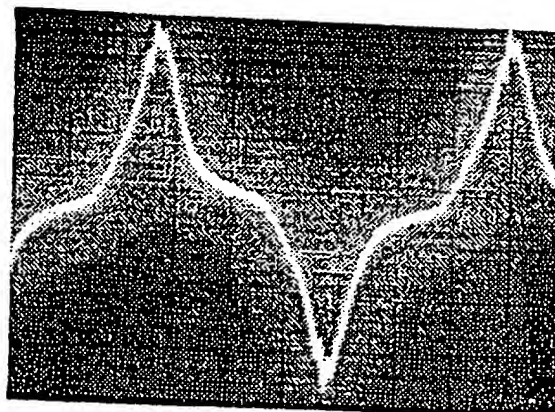


Fig. 7D

Step No 90

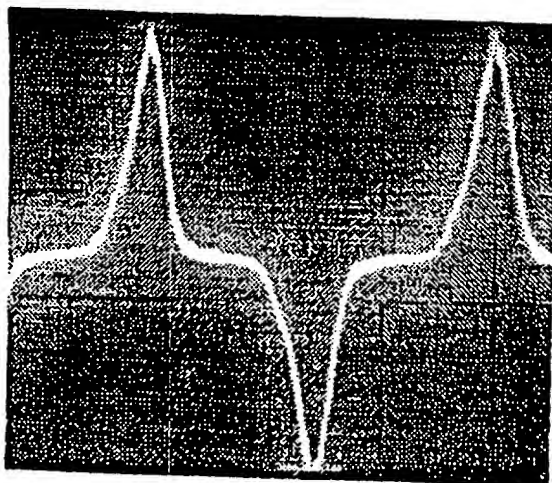


Fig. 7E

Step No 77

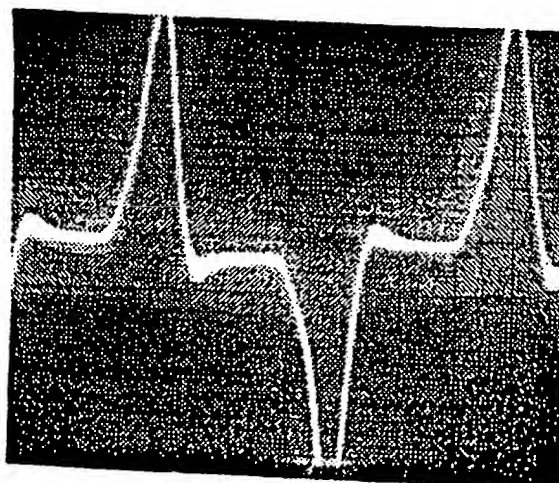


Fig. 7F

Step No 62

00400T-484E2460



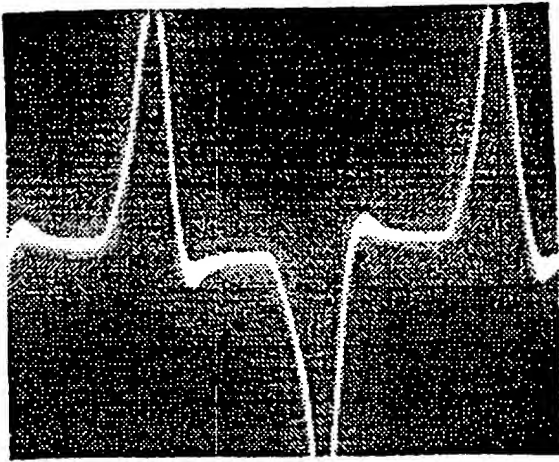


Fig. 7G

Step No 50

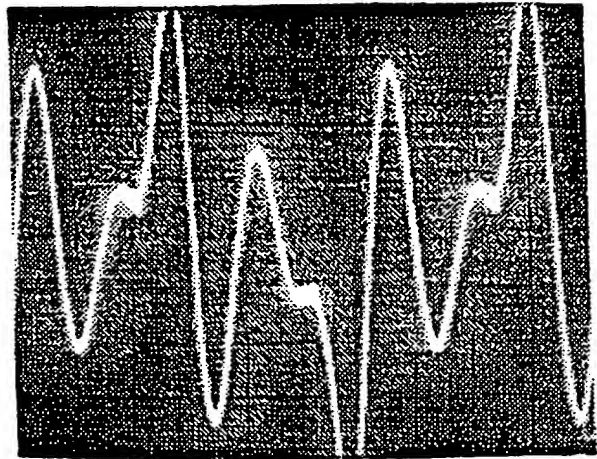


Fig. 7H

Step No 28

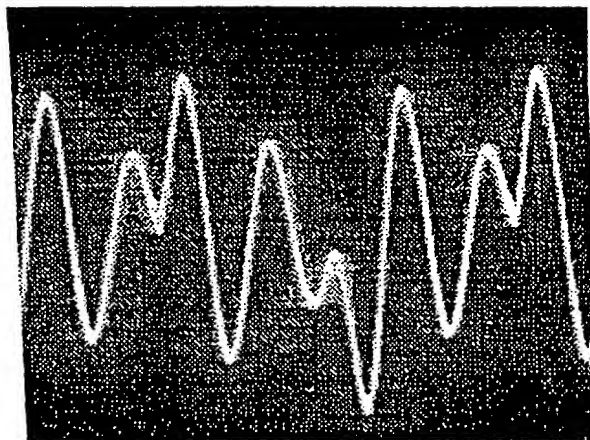


Fig. 7I

Step No 1

004007-1842460